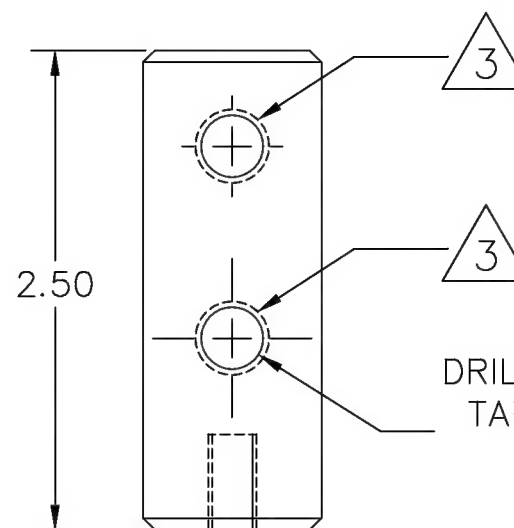
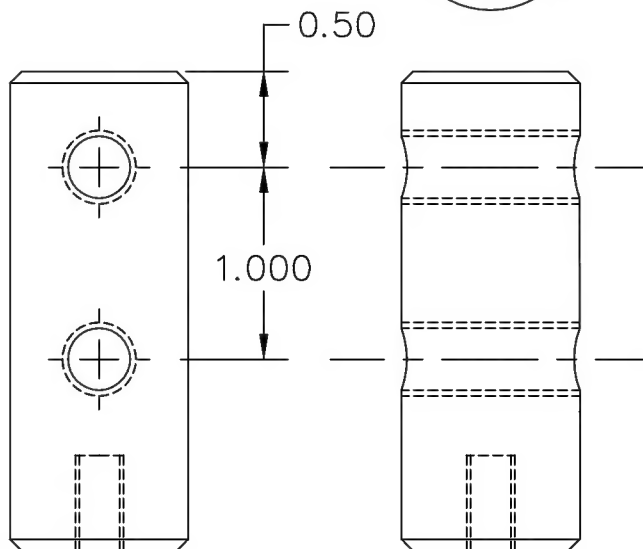
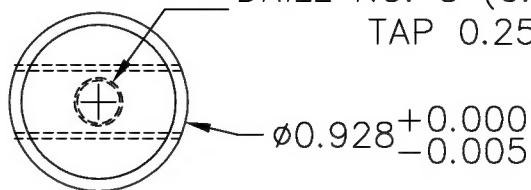


| REV. | DESCRIPTION OF CHANGE | INITIALS | DATE |
|------|---------------------------------|----------|----------|
| 0 | INITIAL ISSUE | | |
| 1 | REPLACE LOCKNUTS WITH HELICOILS | RR | 22/05/08 |
| 2 | ADDED FINISH SPEC TO NOTE 2 | RR | 29/07/08 |

DRILL NO. 3 (0.2130) $\nabla 0.5$
TAP 0.25-28



DRILL 21/64 THRU
TAP - HELICOIL
TOOL 5FPB
TYP

| 2 | 3591-5CN625 | 03 | HELICOIL 5/16-28 LOCKING | | | |
|-----|-------------|------|--------------------------|------------------|----------------|------------|
| 1 | 75825-02 | 02 | PLUG, GUIDE | 6061-T6 ALUM BAR | ASM-QQ-A-200/8 | 1.0 DIA |
| | 75825-01 | 01 | ASSEMBLY, PLUG GUIDE | | | |
| QTY | PART NO. | ITEM | DESCRIPTION | MATERIAL | MATERIAL SPEC | STOCK SIZE |

LIST OF MATERIALS

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| APPROVALS | DATE |
|---|-----------------|
| DRAWN: R. RATHWELL | 22/04/08 |
| CHECKED: E. BURGOIN | |
| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: | |
| DECIMALS | ANGLES |
| X.XXX ± 0.010 | $\pm 1/2^\circ$ |
| X.XX ± 0.03 | |
| X.X ± 0.1 | |

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BELL 212, 412, 205A-1, 205B
RAPPEL MOUNT PROVISION
ASSEMBLY, PLUG, GUIDE

| SCALE 1 : 1 | DWG. SIZE | DWG. NO. | REV. |
|--------------|-----------|----------|------|
| SHEET 1 OF 1 | A4 | 75825 | 2 |

NOTES

1. REMOVE ALL BURRS AND BREAK SHARP EDGES.
2. ITEM 2 "PLUG GUIDE" TO BE CLEANED AND ALODINED PER S3001 PRIOR TO ASSEMBLY.

3 INSERT ITEM 03 (HELICOIL) PER HELICOIL INSTALLATION INSTRUCTIONS - WITH LOCTITE2440.